

Akulon[®] K240–HP

PA6–I

Heat Stabilized, Impact Modified, Extrusion Blow Molding

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	2500 / –	MPa	ISO 527–1/–2
Nominal strain at break	12 / –	%	ISO 527–1/–2
Yield stress	70 / –	MPa	ISO 527–1/–2
Yield strain	4 / –	%	ISO 527–1/–2
Charpy impact strength (+23°C)	N / N	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	N / N	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	50 / –	kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)	20 / –	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES			
	DRY / COND		
Temp. of deflection under load (1.80 MPa)	60 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	170 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	1 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	1.4 / *	E–4/°C	ISO 11359–1/–2
OTHER PROPERTIES			
	DRY / COND		
Water absorption	9 / *	%	Sim. to ISO 62
Humidity absorption	3 / *	%	Sim. to ISO 62
Density	1100 / –	kg/m³	ISO 1183